



承认书

APPROVAL SHEET

客户名称:

Customer

/

产品名称:

Part Name

叠层片式铁氧体电感器

Ferrite Chip Inductors

产品规格:

Specification

CMI Series

版本号:

Version No.

18.02

日期:

DATE

2018-6-27



Manufacturer			Customer		
拟制	审核	确认	检验	审核	批准
Draft by	Checked by	Approve by	Check by	Checked by	Approval by
林晓华	徐雪枫	覃贤			



序号 No	目 录 TABLE OF CONTENTS
1	履 历 表 Resume
2	外形尺寸与内部结构 Dimension & Inner-configuration
3	产品品名构成 Product Spec. Model
4	电性能参数表 Electrical Characteristics List
5	可靠性试验项目 Reliability Testing Items
6	产品包装 Packaging
7	推荐焊接条件 Recommend Soldering Conditions
8	清洗 Cleaning
9	存储要求 Storage Requirements
10	ODS（消耗臭氧层物质）的使用情况 Usage Of ODS
11	注意事项 Notes



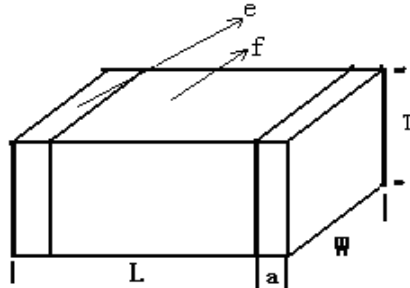
1. 履历表 Resume

版本 Version No.	修改明细 Modify Details	日期 Date
18.01	首次发行 Initial issue	2018-5-21
18.02	CMI160808X4R7KT 、 CMI160808X5R6KT 修改为 CMI160808U4R7KT 、 CMI160808J5R6KT。	2018-6-27

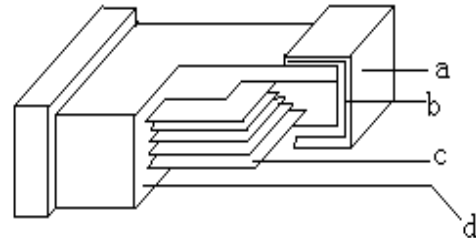


2 外形尺寸与内部结构 Dimension & Inner-configuration:

外形尺寸图:



内部结构图:



- a. 银层 Ag layer
- b. 镀层 Ni/Sn plating
- c. 内电极 Inner electrode
- d. 瓷体 Body
- e. 端电极 Terminal electrode
- f. 瓷体 ferrite or ceramic

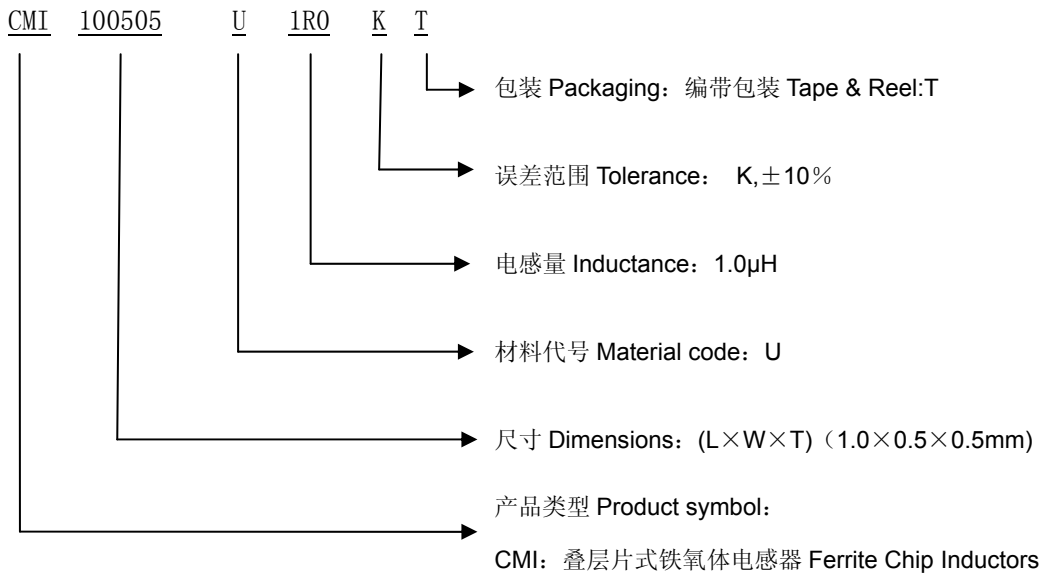
序号 No.	部位 Component		材料 Material
1	瓷体Body		铁氧体电感: 镍铜锌体系Ni-Cu-Zn
2	内电极Inner electrode		纯银Ag
3	端电极 Terminal electrode	银层 Ag layer	银Ag
		Ni/Sn镀层Ni/Sn plating	镍层-锡层Ni-Sn

单位Unit: mm (inch)

型号 Size	L	W	T	a
100505	1.0±0.15 (0.040±0.006)	0.5±0.15 (0.020±0.006)	0.5±0.15 (0.020±0.006)	0.25±0.1 (0.010±0.004)
160808	1.6±0.20 (0.063±0.008)	0.8±0.20 (0.031±0.008)	0.8±0.20 (0.031±0.008)	0.3±0.2 (0.01±0.008)
201209	2.0±0.20 (0.079±0.008)	1.2±0.20 (0.047±0.008)	0.9±0.20 (0.035±0.008)	0.5±0.3 (0.020±0.012)
201212	2.0±0.20 (0.079±0.008)	1.2±0.20 (0.047±0.008)	1.2±0.20 (0.047±0.008)	0.5±0.3 (0.020±0.012)
321609	3.2±0.20 (0.126±0.008)	1.6±0.20 (0.063±0.008)	0.9±0.20 (0.035±0.008)	0.5±0.3 (0.020±0.012)
321611	3.2±0.20 (0.126±0.008)	1.6±0.20 (0.063±0.008)	1.1±0.20 (0.043±0.008)	0.5±0.3 (0.020±0.012)
322513	3.2±0.20 (0.126±0.008)	2.5±0.20 (0.098±0.008)	1.3±0.20 (0.051±0.008)	0.5±0.3 (0.020±0.012)
453215	4.5±0.20 (0.180±0.008)	3.2±0.20 (0.126±0.008)	1.5±0.20 (0.060±0.008)	0.5±0.3 (0.020±0.012)



3 产品品名构成 Product Spec. Model





4 电性能参数表 Electrical Characteristics List

型号规格 Part NO.	客户料号 Customer P/N	误差范围 Tolerance (%)	标称感量 Inductance (µH)	Q 值 (min)	直流电阻 RDC (Ω) max	测试频率 Test frequency (MHz)	测试电压 Test voltage (mV)	自谐振频率 SRF (MHz) min	额定电流 Rated current (mA)max
CMI100505V47NKT		±10	0.047	10	0.45	50	50	220	25
CMI100505V56NKT		±10	0.056	10	0.45	50	50	210	25
CMI100505V68NKT		±10	0.068	10	0.45	50	50	210	25
CMI100505V82NKT		±10	0.082	10	0.45	50	50	200	25
CMI100505VR10KT		±10	0.10	15	0.70	25	50	200	25
CMI100505VR12KT		±10	0.12	15	0.70	25	50	165	25
CMI100505VR15KT		±10	0.15	15	0.80	25	50	140	25
CMI100505VR18KT		±10	0.18	15	0.80	25	50	120	25
CMI100505VR22KT		±10	0.22	15	1.00	25	50	110	25
CMI100505VR27KT		±10	0.27	15	1.20	25	50	95	25
CMI100505VR33KT		±10	0.33	15	1.20	25	50	85	25
CMI100505UR39KT		±10	0.39	15	1.30	10	50	70	20
CMI100505UR47KT		±10	0.47	15	1.50	10	50	68	20
CMI100505UR56KT		±10	0.56	15	2.00	10	50	55	20
CMI100505UR68KT		±10	0.68	15	2.30	10	50	50	20
CMI100505UR82KT		±10	0.82	15	3.00	10	50	45	18
CMI100505U1R0KT		±10	1.0	20	0.90	10	50	40	25
CMI100505U1R2KT		±10	1.2	20	1.20	10	50	35	25



型号规格 Part NO.	客户 料号 Customer P/N	误差 范围 Tolerance (%)	标称 感量 Inductance (μ H)	Q 值 (min)	直流 电阻 RDC (Ω) max	测试频率 Test frequency (MHz)	测试 电压 Test voltage (mV)	自谐 振频率 SRF (MHz) min	额定 电流 Rated current (mA)max
CMI160808V47NKT		± 10	0.047	15	0.20	50	50	260	50
CMI160808V56NKT		± 10	0.056	15	0.20	50	50	260	50
CMI160808V68NKT		± 10	0.068	15	0.20	50	50	250	50
CMI160808V82NKT		± 10	0.082	15	0.20	50	50	245	50
CMI160808VR10KT		± 10	0.10	20	0.25	25	50	240	50
CMI160808VR12KT		± 10	0.12	20	0.30	25	50	205	50
CMI160808VR15KT		± 10	0.15	20	0.30	25	50	180	50
CMI160808VR18KT		± 10	0.18	20	0.30	25	50	165	50
CMI160808VR22KT		± 10	0.22	20	0.40	25	50	150	50
CMI160808VR27KT		± 10	0.27	20	0.45	25	50	136	50
CMI160808VR33KT		± 10	0.33	20	0.50	25	50	125	50
CMI160808VR39KT		± 10	0.39	20	0.60	25	50	110	50
CMI160808VR47KT		± 10	0.47	20	0.70	25	50	105	50
CMI160808VR56KT		± 10	0.56	20	0.70	25	50	95	50
CMI160808VR68KT		± 10	0.68	20	0.90	25	50	90	50
CMI160808VR82KT		± 10	0.82	20	1.00	25	50	85	50
CMI160808U1R0KT		± 10	1.0	25	0.50	10	50	75	25
CMI160808U1R2KT		± 10	1.2	25	0.55	10	50	65	25
CMI160808U1R5KT		± 10	1.5	25	0.70	10	50	60	25
CMI160808U1R8KT		± 10	1.8	25	0.75	10	50	55	25
CMI160808U2R2KT		± 10	2.2	25	0.80	10	50	50	25
CMI160808U2R7KT		± 10	2.7	25	0.90	10	50	45	15
CMI160808U3R3KT		± 10	3.3	25	1.00	10	50	40	15
CMI160808U3R9KT		± 10	3.9	25	1.30	10	50	35	15
CMI160808U4R7KT		± 10	4.7	25	1.50	10	50	33	15
CMI160808J5R6KT		± 10	5.6	12	1.55	4	50	22	5
CMI160808J6R8KT		± 10	6.8	12	1.55	4	50	20	5
CMI160808J8R2KT		± 10	8.2	12	1.65	4	50	18	5
CMI160808J100KT		± 10	10	20	1.75	2	50	17	3
CMI160808J120KT		± 10	12	20	1.85	2	50	15	3
CMI160808J150MT		± 20	15	20	2.50	1	50	14	1
CMI160808J180MT		± 20	18	20	2.70	1	50	13	1
CMI160808J220MT		± 20	22	20	3.00	1	50	12	1



型号规格 Part NO.	客户料号 Customer P/N	误差范围 Tolerance (%)	标称感量 Inductance (μH)	Q 值 (min)	直流电阻 RDC (Ω) max	测试频率 Test frequency (MHz)	测试电压 Test voltage (mV)	自谐振频率 SRF (MHz) min	额定电流 Rated current (mA)max
CMI201209V47NKT		±10	0.047	25	0.15	50	50	320	300
CMI201209V56NKT		±10	0.056	25	0.15	50	50	320	300
CMI201209V68NKT		±10	0.068	25	0.20	50	50	280	300
CMI201209V82NKT		±10	0.082	25	0.20	50	50	280	300
CMI201209VR10KT		±10	0.10	20	0.20	25	50	235	250
CMI201209VR12KT		±10	0.12	20	0.25	25	50	220	250
CMI201209VR15KT		±10	0.15	20	0.25	25	50	200	250
CMI201209VR18KT		±10	0.18	20	0.30	25	50	185	250
CMI201209VR22KT		±10	0.22	20	0.30	25	50	170	250
CMI201209VR27KT		±10	0.27	20	0.40	25	50	150	250
CMI201209VR33KT		±10	0.33	20	0.40	25	50	145	250
CMI201209VR39KT		±10	0.39	25	0.50	25	50	135	200
CMI201209VR47KT		±10	0.47	25	0.50	25	50	125	200
CMI201209VR56KT		±10	0.56	25	0.60	25	50	115	150
CMI201209VR68KT		±10	0.68	25	0.65	25	50	105	150
CMI201209VR82KT		±10	0.82	25	0.70	25	50	100	150
CMI201209U1R0KT		±10	1.0	35	0.40	10	50	75	50
CMI201209U1R2KT		±10	1.2	35	0.40	10	50	65	50
CMI201209U1R5KT		±10	1.5	35	0.40	10	50	60	50
CMI201209U1R8KT		±10	1.8	35	0.40	10	50	55	50
CMI201209U2R2KT		±10	2.2	35	0.60	10	50	50	50
CMI201209U2R7KT		±10	2.7	35	0.60	10	50	45	50
CMI201209U3R3KT		±10	3.3	35	0.60	10	50	41	50
CMI201209U3R9KT		±10	3.9	35	0.80	10	50	38	50
CMI201209U4R7KT		±10	4.7	35	0.90	10	50	35	30
CMI201209X5R6KT		±10	5.6	30	1.00	4	50	32	15
CMI201209X6R8KT		±10	6.8	30	1.05	4	50	29	15
CMI201209X8R2KT		±10	8.2	30	1.05	4	50	26	15
CMI201209X100KT		±10	10	30	1.15	2	50	24	15
CMI201209X120KT		±10	12	30	1.15	2	50	22	15
CMI201209J150KT		±10	15	25	1.15	1	50	19	5
CMI201209J180KT		±10	18	25	1.20	1	50	18	5



型号规格 Part NO.	客户料号 Customer P/N	误差范围 Tolerance (%)	标称感量 Inductance (μH)	Q 值 (min)	直流电阻 RDC (Ω) max	测试频率 Test frequency (MHz)	测试电压 Test voltage (mV)	自谐振频率 SRF (MHz) min	额定电流 Rated current (mA)max
CMI201209J220KT		±10	22	25	1.20	1	50	16	5
CMI201209J270KT		±10	27	25	1.50	1	50	16	5
CMI201209J330MT		±20	33	25	1.50	1	50	16	5
CMI201212J390MT		±20	39	25	1.50	1	50	16	5
CMI201212J470MT		±20	47	25	1.70	1	50	15	5



型号规格 Part NO.	客户料号 Customer P/N	误差范围 Tolerance (%)	标称感量 Inductance (μH)	Q 值 (min)	直流电阻 RDC (Ω) max	测试频率 Test frequency (MHz)	测试电压 Test voltage (mV)	自谐振频率 SRF (MHz) min	额定电流 Rated current (mA)max
CMI321609V47NKT		±10	0.047	30	0.15	50	50	320	300
CMI321609V56NKT		±10	0.056	30	0.20	50	50	320	300
CMI321609V68NKT		±10	0.068	30	0.25	50	50	280	300
CMI321609V82NKT		±10	0.082	30	0.25	50	50	280	300
CMI321609VR10KT		±10	0.10	25	0.25	25	50	235	250
CMI321609VR12KT		±10	0.12	25	0.25	25	50	220	250
CMI321609VR15KT		±10	0.15	25	0.25	25	50	200	250
CMI321609VR18KT		±10	0.18	25	0.30	25	50	185	250
CMI321609VR22KT		±10	0.22	25	0.30	25	50	170	250
CMI321609VR27KT		±10	0.27	25	0.30	25	50	150	250
CMI321609VR33KT		±10	0.33	25	0.30	25	50	145	250
CMI321609VR39KT		±10	0.39	30	0.50	25	50	135	200
CMI321609VR47KT		±10	0.47	30	0.50	25	50	125	200
CMI321609VR56KT		±10	0.56	30	0.50	25	50	115	150
CMI321609VR68KT		±10	0.68	30	0.50	25	50	105	150
CMI321609VR82KT		±10	0.82	30	0.60	25	50	100	150
CMI321609U1R0KT		±10	1.0	35	0.30	10	50	75	100
CMI321609U1R2KT		±10	1.2	35	0.40	10	50	65	100
CMI321609U1R5KT		±10	1.5	35	0.40	10	50	60	50
CMI321609U1R8KT		±10	1.8	35	0.40	10	50	55	50
CMI321609U2R2KT		±10	2.2	35	0.50	10	50	50	50
CMI321609U2R7KT		±10	2.7	35	0.50	10	50	45	50
CMI321609U3R3KT		±10	3.3	35	0.50	10	50	41	50
CMI321609U3R9KT		±10	3.9	35	0.60	10	50	38	50
CMI321609U4R7KT		±10	4.7	35	0.65	10	50	35	25
CMI321609U5R6KT		±10	5.6	35	0.80	4	50	32	25
CMI321609X6R8KT		±10	6.8	35	0.80	4	50	29	25
CMI321609X8R2KT		±10	8.2	35	0.80	4	50	26	25
CMI321609X100KT		±10	10	35	0.80	2	50	24	25
CMI321609X120KT		±10	12	35	0.90	2	50	22	15
CMI321609J150KT		±10	15	30	1.00	1	50	19	5
CMI321609J180KT		±10	18	30	1.00	1	50	18	5
CMI321609J220KT		±10	22	30	1.20	1	50	16	5



型号规格 Part NO.	客户料号 Customer P/N	误差范围 Tolerance (%)	标称感量 Inductance (µH)	Q 值 (min)	直流电阻 RDC (Ω) max	测试频率 Test frequency (MHz)	测试电压 Test voltage (mV)	自谐振频率 SRF (MHz) min	额定电流 Rated current (mA)max
CMI322513U1R0KT		±10	1.0	40	0.20	10	50	70	600
CMI322513U1R2KT		±10	1.2	40	0.20	10	50	70	600
CMI322513U1R5KT		±10	1.5	40	0.30	10	50	70	500
CMI322513U1R8KT		±10	1.8	40	0.30	10	50	70	500
CMI322513U2R2KT		±10	2.2	40	0.30	10	50	50	500
CMI322513U2R7KT		±10	2.7	40	0.30	10	50	50	500
CMI322513U3R3KT		±10	3.3	40	0.40	10	50	50	500
CMI322513U3R9KT		±10	3.9	40	0.40	10	50	30	500
CMI322513U4R7KT		±10	4.7	40	0.50	10	50	30	500
CMI322513U5R6KT		±10	5.6	35	0.60	4	50	30	450
CMI322513X6R8KT		±10	6.8	35	0.60	4	50	20	450
CMI322513X8R2KT		±10	8.2	35	0.70	4	50	20	400
CMI322513X100KT		±10	10	35	0.70	2	50	20	400
CMI322513X120KT		±10	12	35	0.70	2	50	20	400
CMI322513J150KT		±10	15	35	0.70	1	50	20	300
CMI322513J180KT		±10	18	35	0.70	1	50	10	300
CMI322513J220KT		±10	22	35	0.75	1	50	10	250
CMI322513J270KT		±10	27	35	0.75	1	50	10	250
CMI322513J330KT		±10	33	35	0.80	1	50	10	250
CMI322513J390KT		±10	39	35	0.80	1	50	10	250
CMI322513J470KT		±10	47	35	1.00	1	50	10	200
CMI322513J560MT		±20	56	35	1.20	1	50	5	200
CMI322513J680MT		±20	68	35	1.30	1	50	5	150
CMI322513J820MT		±20	82	35	1.50	1	50	5	150
CMI322513J101MT		±20	100	35	1.50	1	50	5	150
CMI322513J121MT		±20	120	35	1.80	1	50	5	150



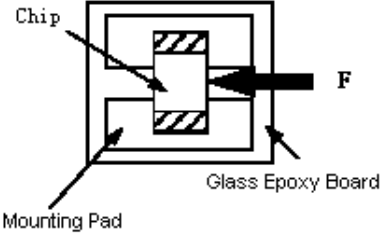
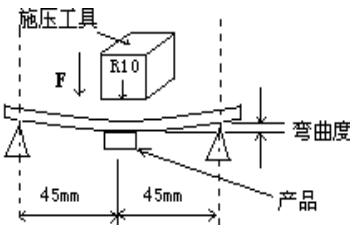
型号规格 Part NO.	客户料号 Customer P/N	误差范围 Tolerance (%)	标称感量 Inductance (μH)	Q 值 (min)	直流电阻 RDC (Ω) max	测试频率 Test frequency (MHz)	测试电压 Test voltage (mV)	自谐振频率 SRF (MHz) min	额定电流 Rated current (mA)max
CMI453215U1R0KT		±10	1.0	35	0.55	10	50	50	650
CMI453215U1R2KT		±10	1.2	35	0.55	10	50	50	650
CMI453215U1R5KT		±10	1.5	35	0.55	10	50	45	600
CMI453215U1R8KT		±10	1.8	35	0.65	10	50	45	600
CMI453215U2R2KT		±10	2.2	35	0.65	10	50	40	500
CM453215U2R7KT		±10	2.7	35	0.70	10	50	40	500
CMI453215U3R3KT		±10	3.3	35	0.75	10	50	35	500
CMI453215U3R9KT		±10	3.9	35	0.80	10	50	35	500
CMI453215U4R7KT		±10	4.7	30	0.90	10	50	25	500
CMI453215U5R6KT		±10	5.6	30	0.90	4	50	20	500
CMI453215U6R8KT		±10	6.8	30	1.00	4	50	18	500
CMI453215X8R2KT		±10	8.2	30	1.00	4	50	17	450
CMI453215X100KT		±10	10	30	1.00	2	50	16	450
CMI453215X120KT		±10	12	35	1.00	2	50	15	450
CMI453215J150KT		±10	15	35	1.00	1	50	14	400
CMI453215J180KT		±10	18	35	1.00	1	50	13	400
CMI453215J220KT		±10	22	35	1.30	1	50	12	300
CMI453215J270KT		±10	27	35	1.30	1	50	10	300
CMI453215J330KT		±10	33	40	1.50	1	50	10	250
CMI453215J390KT		±10	39	40	1.50	1	50	10	250
CMI453215J470KT		±10	47	40	1.65	1	50	8	250
CMI453215J560KT		±10	56	40	1.80	1	50	8	250
CMI453215J680MT		±20	68	40	2.00	1	50	6	200
CMI453215J820MT		±20	82	40	2.30	1	50	6	200
CMI453215J101MT		±20	100	40	2.30	1	50	6	150
CMI453215J121MT		±20	120	40	2.50	1	50	6	150



5 可靠性试验项目 Reliability Testing Items

序号 No.	项目 Items	要求 Requirements	试验方法及备注 Test Methods and Remarks
1	工作温度范围 Operating Temperature Range	-40℃~+85℃	
2	可焊性 Solder ability	至少 95%端电极表面被焊锡覆盖。 At least 95% of terminal electrode should be covered with solder	预热温度:120℃ ~ 150℃ 预热时间: 60s 焊料: (96.5%Sn/3.0%Ag/0.5%Cu) 焊锡 焊锡温度: 245℃±5℃ 浸锡深度:10mm 浸锡时间 : 5±1s 浸渍到助焊剂约:3 ~ 5 s Preheating temperature:120℃ to 150℃ Preheating time: 60s Solder 96.5%Sn/3.0%Ag/0.5%Cu of the Sn solder. Solder temperature: 245±5℃ Immersion tin depth:10mm Duration : 5±1s Dip performance to a flux of about:3 ~ 5 s
3	耐焊接热 Resistance to Soldering	至少 95%的焊锡覆盖在端电极表面, 无可见机械损伤。 电感量变化率如下: 铁氧体电感 (V、U 料): ±20% 铁氧体电感 (X 料): ±25% 铁氧体电感 (J 料): ±30% 品质因素变化率 (铁氧体) 小于±30%, At least 95% of terminal electrode should be covered with solder. No mechanical damage. Inductance : V、U : change within ±20% X : change within ±25% J : change within ±30% Q value change(ferrite): within ±30%	预热温度: 120℃~150℃ 预热时间: 60s 焊料: (96.5%Sn/3.0%Ag/0.5%Cu) 焊锡 浸锡温度: 260℃±5℃ 浸锡深度:10mm 浸锡时间 : 10±1s 浸渍到助焊剂约:3 ~ 5 s Preheating temperature: 120℃ to 150℃ Preheating time: 60s Solder 96.5%Sn/3.0%Ag/0.5%Cu of the Sn solder. Solder temperature: 260℃±5℃ Immersion tin depth:10mm Duration : 10±1s Dip performance to a flux of about:3 ~ 5 s



序号 No.	项目 Items	要求 Requirements	试验方法及备注 Test Methods and Remarks
4	端电极强度 Adhesion of electrode	端电极与磁体不应受损，无可见机械损伤。 The termination and body should be no damage.	施加力：1005 和 1608 系列为 5N；2012、3216、系列为 10N；3225、4532 系列为 15N； 保持时间：10±1S Applied force: 5N force for 1005 and 1608 series; 10N force for 2012、3216 series; 15N force for 3225、4532 series; Keep time : 10±1S 
5	耐低温 Low temperature resistance	无可见机械损伤， 电感量变化率小于±10%， 品质因素变化率（铁氧体）小于±30%， No mechanical damage. Inductance change: within ±10% Q value change(ferrite): within ±30%	测试温度：-40±2℃ +24 测试时间：1000-0 h Temperature: -40±2℃ +24 Testing time: 1000 ⁻⁰ h
6	抗弯强度 Bending strength	无可见机械损伤， 电感量变化率小于±10%， 品质因素变化率（铁氧体）小于±30%， No mechanical damage. Inductance change: within ±10% Q value change(ferrite): within ±30%	测试基板：玻璃环氧树脂基板 加压速度为 0.5mm/s，弯度：2mm，保持时间≥30s Testing board: glass epoxy-resin substrate For 0.5mm/s compression speed, curvature: 2mm, hold time 30 s 
7	跌落 Drop	无可见机械损伤， 电感量变化率小于±10%， 品质因素变化率（铁氧体）小于±30%， No mechanical damage. Inductance change: within ±10% Q value change(ferrite): within ±30%	从高度为 1 米的空中自由落到混凝土地板重复 10 次。 Drop 10 times on a concrete floor from a high of 1m.



序号 No.	项目 Items	要求 Requirements	试验方法及备注 Test Methods and Remarks
8	振动 Vibration	无可见机械损伤, 电感量变化率小于±10%, 品质因素变化率(铁氧体)小于±30%, No mechanical damage. Inductance change: within ±10% Q value change(ferrite): within ±30%	振幅:1.5mm 测试时间:沿三个垂直方向各做2小时 频率范围:10Hz~55Hz~10Hz (1分钟) Amplitude modulation: 1.5mm Test time: A period of 2h in each of 3 mutually perpendicular directions. Frequency range: 10Hz to 55Hz to 10Hz for 1min.
9	耐高温 High temperature resistance	无可见机械损伤, 电感量变化率小于±10%, 品质因素变化率(铁氧体)小于±30%, No mechanical damage. Inductance change: within ±10% Q value change(ferrite): within ±30%	测试时间:1000 ⁺²⁴ ₋₀ h 测试温度:85±2℃ Testing time: 1000 ⁺²⁴ ₋₀ h Temperature: 85±2℃
10	恒定湿热 Static Humidity	无可见机械损伤, 电感量变化率小于±10%, 品质因素变化率(铁氧体)小于±30%, No mechanical damage. Inductance change: within ±10% Q value change(ferrite): within ±30%	湿度:90%~95% RH, 温度:60℃±2℃ 测试时间:1000 ⁺²⁴ ₋₀ h Humidity: 90% to 95% RH Temperature: 60℃±2℃ Testing time: 1000 ⁺²⁴ ₋₀ h
11	高温负载 High temperature load	无可见机械损伤, 电感量变化率小于±10%, 品质因素变化率(铁氧体)小于±30%, No mechanical damage. Inductance change: within ±10% Q value change(ferrite): within ±30%	施加电流: 额定电流 测试时间:1000 ⁺²⁴ ₋₀ h 测试温度:85℃±2℃ impose current: at room Testing time: 1000 ⁺²⁴ ₋₀ h Temperature: 85±2℃



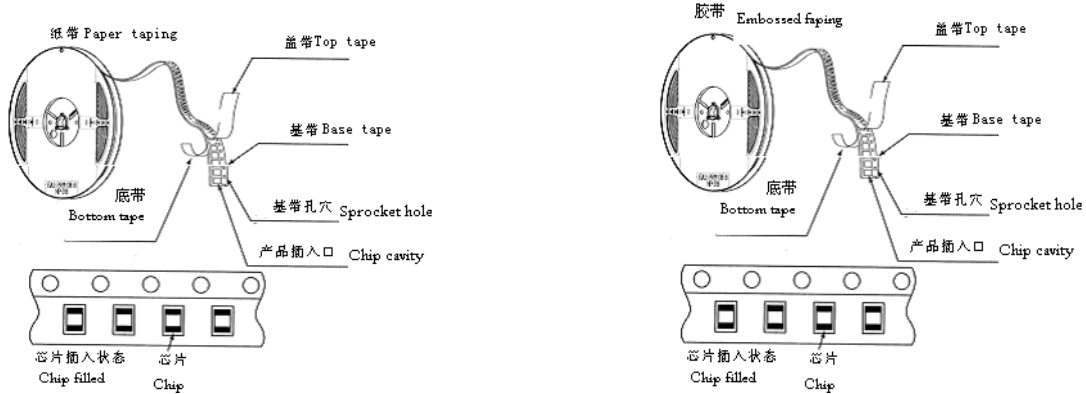
序号 No.	项目 Items	要求 Requirements	试验方法及备注 Test Methods and Remarks
12	温度循环 Thermal Shock	无可见机械损伤, 电感量变化率小于±10%, 品质因素变化率(铁氧体)小于±30%, No mechanical damage. Inductance change: within ±10% Q value change(ferrite): within ±30%	温度: -40℃, 30±3 分钟 +85℃, 30±3 分钟 循环次数: 32 Temperature: -40℃ for 30±3min +85℃ for 30±3min Number of cycles: 32

注: 以上要求测试电性能的项目, 应试验后在标准条件下放置 24 小时后测试。

Note: When there are questions concerning, measurement shall be made after 24±2hrs of recovery under the standard condition.

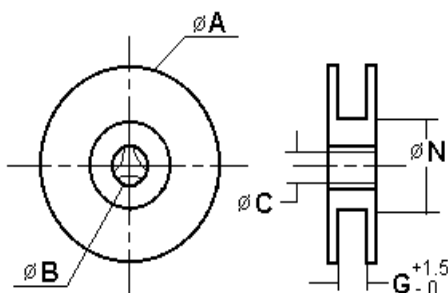
6 产品包装 Packaging

1) 编带图 Taping drawings



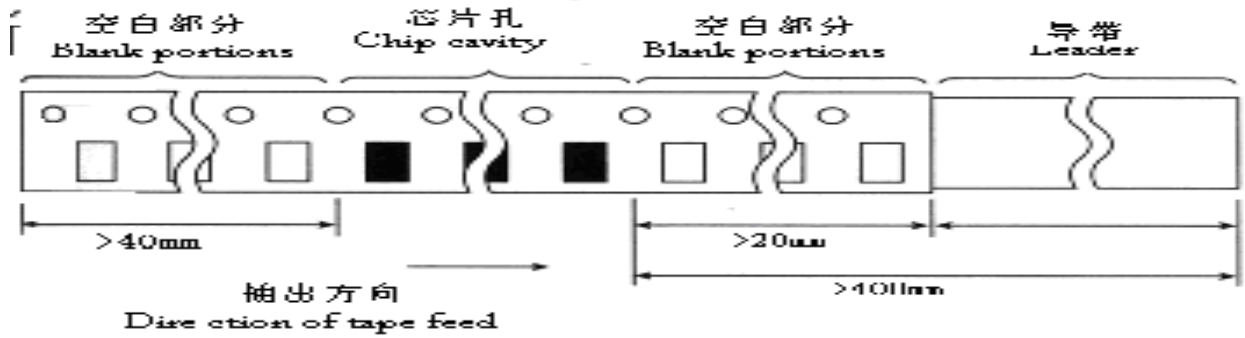
2) 卷盘尺寸 Reel dimensions (Unit:mm)

序号 No.	A	B	C	N	G
CF-8	178±2.0	22.0±2.0	12.5±1.5	57±2.0	8
CF-12	330±2.0	22.0±2.0	12.5±1.5	98±2.0	12



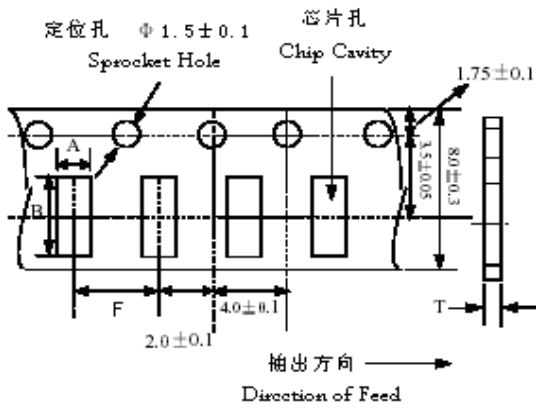


3) 导带及空格部分 Leader and blank portion



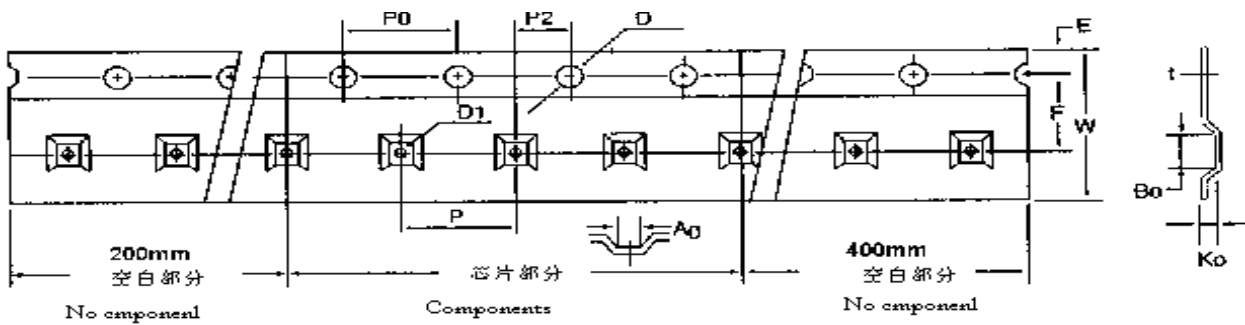
4) 编带尺寸 Taping dimensions (Unit: mm)

纸带 Paper tape



Part NO.	A	B	F	T
100505	0.65±0.1	1.15±0.1	2.0±0.05	0.8max
160808	1.1±0.2	1.9±0.2	4.0±0.2	1.1max
201209	1.5±0.2	2.3±0.2	4.0±0.2	1.1max
321609	1.9±0.2	3.5±0.2	4.0±0.2	1.1max

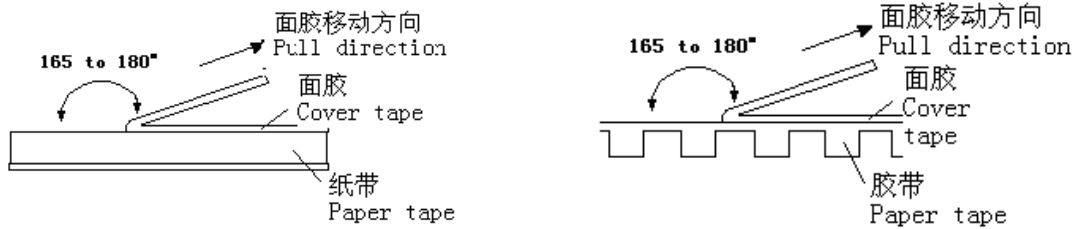
5) 塑料胶带 Embossed tape



	4532	3225	3216	2012
W	12.0+/-0.2	8.1+/-0.2	8.1+/-0.2	8.1+/-0.2
P	8.0+/-0.10	4.0+/-0.10	4.0+/-0.10	4.0+/-0.10
E	1.75+/-0.10	1.75+/-0.10	1.75+/-0.10	1.75+/-0.10
F	5.50+/-0.10	3.50+/-0.10	3.50+/-0.10	3.50+/-0.10
D	1.55+/-0.05	1.55+/-0.05	1.55+/-0.05	1.55+/-0.05
D1	1.50+/-0.10	1.00+/-0.10	1.00+/-0.10	1.00+/-0.10
P ₀	4.0+/-0.10	4.0+/-0.10	4.0+/-0.10	4.0+/-0.10
P ₀ 10	40.0+/-0.20	40.0+/-0.20	40.0+/-0.20	40.0+/-0.20
P2	2.0+/-0.05	2.0+/-0.05	2.0+/-0.05	2.0+/-0.05
A ₀	3.66+/-0.10	2.80+/-0.10	1.90+/-0.10	1.52+/-0.10
B ₀	4.95+/-0.10	3.50+/-0.10	3.51+/-0.10	2.41+/-0.10
t	0.23+/-0.10	0.23+/-0.10	0.23+/-0.10	0.23+/-0.10
K ₀	1.74+/-0.10	1.55+/-0.10	1.27+/-0.10	1.35+/-0.10



6) 剥离力检验 Peeling off force



- ① 盖带的剥离力：沿面胶移动方向拉时要求剥离力为 0.1N~0.7N。
Peeling force should be 0.1~0.7N pulling in the direction of arrow.
- ② 剥离速度：300mm/min
Speed of peeling off: 300mm/min.
- ③ 在胶带、纸带剥落时，面胶不能有破损，不能粘纸带。
The cover bond should not be damaged and bond the tape when it peeled off.

7) 包装数量 (单位: 粒) Packaging number (Unit: Pcs)

类型 SIZE	453215	322513	321611	321609	201212	201209	160808	100505
每卷数量 REEL	3000	3000	3000	4000	3000	4000	4000	10000
每盒数量 BOX	12000	30000	30000	40000	30000	40000	40000	100000
每箱数量 CASE	36000	180000	180000	240000	180000	240000	240000	600000

8) 标签粘贴位置 Label stick station

卷盘标签 Reel label	纸盒标签 Carton label	纸盒标签 Carton label	外箱标签 Outer box label

7 推荐焊接条件 Recommend Soldering Conditions

1) 焊接条件 Soldering Conditions

产品适用于波峰焊和回流焊 Products can be applied to reflow and flow soldering.

① 焊接要求 Soldering conditions

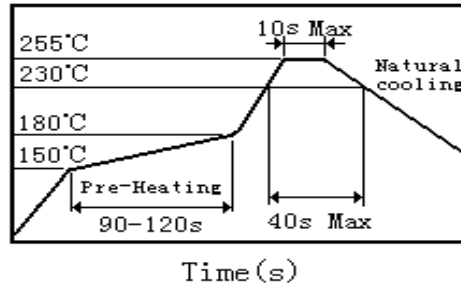
- 预热时，产品表温与焊料温度的温差最大不允许超出 150℃，焊接完冷却时，产品表温与溶剂温度之间的温差最大不超过 100℃。预热不足有可能引发产品表面裂纹，从而导致产品品质下降。
Pre-heating should be in such a way that the temperature difference between solder and ferrite surface is limited to 150℃ max. Also cooling into solvent after soldering should be in such way that the temperature difference is limited to 100℃ max. Un-enough pre-heating may cause cracks on the ferrite, resulting in the deterioration of product quality.
- 产品要在以下画出的曲线允许的范围进行焊接。其它焊接条件可能引起产品电极的腐蚀。当焊接



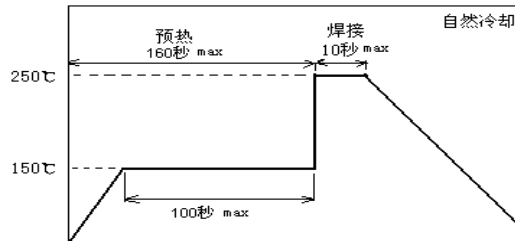
重复时，允许的时间为第一次做的累计时间。

Products should be soldered within the following allowable range indicated by the slanted line. The excessive soldering conditions may cause the corrosion of the electrode. When soldering is repeated, allowable time is the accumulated time.

2) 回流焊曲线 Reflow soldering profile



3) 波峰焊曲线 Flow soldering profile



4) 手工焊接 Iron soldering

烙铁温度：350°C (Max)

功率：最大为 30W

烙铁停留时间：<5S (注意不要将烙铁碰到产品端电极)。

Perform soldering at 350°C on 30W max.

Soldering Time: < 5S (Take care not to apply the tip of the soldering iron to the terminal electrodes)。



8 清洗 Cleaning

1) 清洗条件 Cleaning Conditions

清洗温度：60°C (最高) Cleaning temperature : 60°C max

清洗时间：1 分钟 (最少) Cleaning time: 1 minute min.

超声波功率：最大为 200W Ultrasonic output power: 200W max

9 存储要求 Storage Requirements

1) 存储期限 Storage period

距电感公司出厂检验时间 6 个月内，产品可以使用检验时间可以通过包装外侧标记的检验号确认。若时



间超过 6 个月，应检查焊接性能后方可使用。

Products which inspected in inductor company over 6 months ago should be examined and used, which can be Confirmed with inspection No. marked on the container. Solder ability should be checked if this period is exceeded.

2) 存储条件 Storage conditions

- (1) 存放货物的库房应满足以下条件：温度：-10 ~ +40℃，相对湿度：30 ~ 70%。
- (2) 禁止将产品保管在腐蚀性物质中，如硫磺、氯气或酸，否则将引起端头氧化，导致降低焊接性。
- (3) 为了避免受潮气、灰尘等物质的影响，产品应保管于货架上。
- (4) 产品保管在库房中，应避免热冲击、振动以及直接光照等等。
- (5) 产品应密封包装。

(1) Products should be storage in the warehouse on the following conditions:

Temperature : -10~+40℃ Humidity: 30~70% relative humidity

(2) Don't keep products in corrosive gases such as sulfur, chlorine gas or acid , or it may case oxidization of Electrodes resulting in poor solder ability.

(3) Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.

(4) Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.

(5) Products should be stored under the airtight packaged condition.

10 ODS（消耗臭氧层物质）的使用情况 Usage Of ODS

1) 对于以下所列物质，我公司在生产过程中绝不使用。

ODS: CCl₄（四氯化碳）、HCFC 等。

For ODS listed below , we don't use in process.

ODS: CCl₄, HCFC, etc.

11 注意事项 Notes

(1) 若本次承认的为“整体无铅”产品，则表明该产品符合 RoHS 指令的要求。

(2) 本承认书保证我司产品作为一个单体时的质量情况，当我司产品被安装到贵司产品上时请保证贵司的产品已根据贵司的规范进行了有效评价和确认。

(3) 如果贵司对我司产品的试用已超过了本测试规范所界定的产品功能，对于此所引发的失效我司将不予保证。

(1) If the parcel label on product is "Unitary lead free" that indicate the products in accord with ROHS appointed requests.

(2) This product specification guarantees the quality of our product as a single unit, Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.

(3) We can't warrant against failure caused by any use of our product that deviates from the intended use as described in this product specification.